

Pac Bay

Deluxe Chuck - RW/DX-CHK-S Fits All Pacific Bay RW Series Rod Wrappers



RW/DX-CHK-S
Deluxe Chuck Upgrade

RW-1/LG-O-RNG
2 LG "O" Ring Drive Belts



RW/DX-CHK-JAWS
6 PC. Rubber Jaw Set

Assembly

Unfasten the black support plate from the main chuck body. Position the main chuck body over the rail and in line with the pulley of the motor. With the black support plate in position directly under the main chuck body fasten the two bolts, washers and nuts securely into place. Now fasten the drive belt around the large pulley and either the wrapping or drying motor, depending upon your next project.



NOTE: Make certain the black support plate is positioned so the raised section of the plate is in line with the open space of the channel.



RW-3L with RW/DX-CHK-S Upgrade

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DX-CHK Deluxe Chuck consists of the main chuck body, 2 sets of rubber jaws, and two drive belts:

Operation

Description: heavy-duty self centering, three jaw chuck mounted on a ball bearing main shaft, and metal flywheel.

With the jaws fully opened, the chuck is capable of holding blanks to a maximum of 1.5 inches in outside diameter when the concave jaw attachments are used. Make certain you place the Concave jaw attachment in the lower slot of the chuck jaw.

The convex jaw attachments are used for smaller diameter blanks and fit into the upper slot of the chuck jaw.

Concave



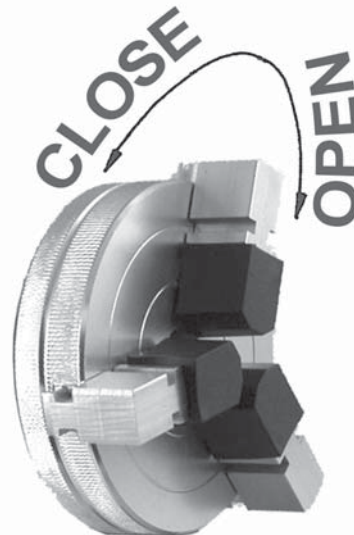
Concave attachment fits into the lower slot.

Convex



Convex attachment fits into the upper slot.

To open the jaws on the chuck, rotate the rear chuck plate (located behind the chuck) clockwise.



If the handle of your rod has a reverse taper, it may try to work out of the chuck while turning. To correct this, first be certain that the rod has aligned itself to the center of the chuck. You should then try to shim the butt of the rod with just enough masking tape to eliminate the taper.